IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Application

Ranjan RAY et al.

Serial No.: To be assigned (Continuation of US 10/443,807 filed May 23, 2003)

Filed: October 1, 2003

For: CENTRIFUGAL CASTING OF TITANIUM ALLOYS WITH IMPROVED SURFACE QUALITY, STRUCTURAL INTEGRITY AND MECHANICAL PROPERTIES IN ISOTROPIC GRAPHITE MOLDS UNDER VACUUM

PRELIMINARY AMENDMENT

Mail Stop Patent Application Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir:

Prior to the calculation of the filing fee, please amend the above-identified application

as follows: